1. Introduction
The GTCAP 64V series modules are a complete energy storage module comprised of 24 in series connected individual capacitor cells with nominal capacitance of 3000F 2.7V. All cells within the module are individually balanced and protected by a voltage management circuit against overheating and overvoltage. Modules are supplied in a splash water proof housing to avoid water ingress. Temperature monitoring is available with an integrated NTC. All modules are essentially maintenance free.

2. Installation

2.1 Mechanical
The GTSM-64V125FUS modules should be mounted with the bottom side down and safely secured with 4 M8 screw bolts.

2.2 Electrical
To avoid arcing the energy storage module must be in a discharged state and the system power must be disconnected during installation. The module is shipped discharged with a shorting wire. The shorting wire must be removed prior to electrical connections.

The positive terminal is threaded for M8x1.25 steel bolt. The negative terminal is threaded for M10x1.5 steel bolt. Maximum thread depth is 20 mm. Spring washer are required to ensure long term and reliable connections. The connection wires must be of suitable length and diameter. Special attention shall be taken to avoid polarity reversal.

Modules can be connected by tinned copper bars and with nose tinned copper cable, the conductors section must can load the applied current. The modules ESR are ultra-low, the connect cable’s impedance might more than the modules.

To get higher voltage within 750V/DC, can series connect the modules by yourselves; for over 750V/DC requirement, please contact the manufacturer for solutions.

When need to mixed connection, modules should parallel connection prior (positive connect positive, negative connect negative). then series connection (positive connect another module’s negative), by parity of reasoning to complete the system connection. By this way, ensure the balance circuit in the modules can carry out normal work.
The definition of the terminals are:

<table>
<thead>
<tr>
<th>No.</th>
<th>Color of wire</th>
<th>Definition</th>
<th>Output level</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Black</td>
<td>GND</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Red</td>
<td>Over voltage alarm</td>
<td>Low level</td>
</tr>
<tr>
<td>3</td>
<td>- -</td>
<td>Void</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Green</td>
<td>Temperature signal</td>
<td>10 kΩ at 25℃</td>
</tr>
</tbody>
</table>

**2.3 Monitoring**

As the following picture, a DC 5V power supply positive can be connected in series with a 1 kΩ resistor. The over voltage alarm is an open collector output. If any cell of the module reports an overvoltage condition, the output will be forced to low. See below for a suitable circuit where the LED turns on in case of an overvoltage condition.

Temperature is measured by a NTC mounted in the center of the module which also corresponds to the temperature hot-spot within the module. At 25℃ the resistance of thermistor is 10 kΩ.

**3. Accessories**

The following accessories are provided with each module.
- 1 x User manual
- 1 x Shorting wire
- 1 x Hex head cap, M10x22, Zinc plated screw
- 1 x Hex head cap, M8x22, Zinc plated screw

**4. Operation**

The module should only be operated within specified voltage and temperature ratings. Do not reverse polarity.
5. Safety and Storage Notice When Application
Do not charge the module over 64V to avoid permanent damage.
Do not connect the module to a power supply with wrong polarity.
Do not connect the positive pole with negative pole directly to avoid personal injury and permanent damage.
To avoid electrical shock do not touch module during operation.
For long time charge-discharge cycles with large currents ensure proper ventilation of the module.
Select right wire size base on actual discharge current application.
Please discharge the module completely before installing and/or uninstalling.

6. Discharge
6.1 Using a voltmeter, measure the voltage between positive and negative terminal.
6.2 If the voltage is above 2V, a resistor pack (not supplied with the module) shall be connected between the terminals. Proper care needs to be taken in the design and construction of such a dissipative pack. The resistor pack will need to be sized and provided with suitable cooling to handle this power dissipation. Additionally, proper enclosure and packaging is necessary to ensure safety.
6.3 If the voltage is under 2V, connect the shorting wire (already supplied) to the + and – connectors.
6.4 The module is now safe for handling. Leave the shorting wire connected at all times until the module is installed in the system and the power cables are connected.

7. Maintenance
Prior to removal from the system, cable removal, or any other handling ensure that the energy storage module is completely discharged in a safe manner. The stored energy and the voltage levels may be lethal if not handled properly. Maintenance should only be conducted by trained personnel on discharged modules.

7.1 Routine Maintenance

7.1.1 Clean exterior surface of dirt/grime: Use a cleaning cloth dampened with a water/soap solution. Do not use high-pressure sprays or immersion. Keep excess amounts of water away from the PCB cover and power terminals.
Frequency: 6 months for outside use, 12 months for inside use (or as needed).

7.1.2 Check mounting fasteners for proper torque: Avoid mechanical damage
Frequency: 6 months for high vibration environments, 12 months for low vibration environments.

7.1.3 Inspect housing for signs of damage: potential internal damage to be identified
Frequency: 6 months for outside use, 12 months for inside use (or as needed).

7.1.4 Check signal/ground connections: avoid false signals or shock hazards
Frequency: 6 months for high vibration environments, 12 months for low vibration environments.

8. Storage:
The discharged module can be stored in the original package in a dry place. Discharge an used module prior to stocking or shipment. A shorting wire across the terminals is strongly recommended to ensure the module is discharged at all times.
9. Disposal
Do not dispose of module in trash. Dispose of according to local regulations.